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# **Test Report**

REPORT NO. MA5131/K

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Section 2

PP-R

**GallaPlast Fittings D16-D110** 

RA130E-8427

CLIENT:

Gallaplast OÜ Mustamäe tee 16-530 10617 Tallinn Estonia reported by:

MICHAEL DAY ANALYST

**DATE: 6 OCTOBER 2014** 

re-issued with amendments 20 NOVEMBER 2014

reviewed by:

CLIENT'S REFERENCE: Sergei Beluhhin

HANNAH SNELL SECTION HEAD OF MATERIALS

Opinions and interpretations expressed herein are outside the scope of UKAS accreditation



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Section 2

# SUITABILITY OF NON-METALLIC PRODUCTS FOR USE IN CONTACT WITH WATER INTENDED FOR HUMAN CONSUMPTION WITH REGARD TO THEIR EFFECT ON THE QUALITY OF THE WATER WRAS TESTS OF EFFECT ON WATER QUALITY (BS 6920: 2000) HIGH TEMPERATURE TESTS (BS6920: PART 3: 2000)

#### **INFORMATION AND GUIDANCE NOTE**

#### WATER REGULATIONS ADVISORY SCHEME

The Scheme wishes to draw to the attention of product manufacturers and users that reports issued by accredited test laboratories do not of themselves constitute approval by the Scheme or the test laboratory. Only a letter from the Scheme, citing a Directory Reference Number, can be regarded as indicating approval.

## 1. <u>SAMPLES FOR TESTING</u>

General composition of product PP-R

Trade name and reference of material RA130E-8427

Material manufacturer Borealis AG, Austria

Submitting organisation Gallaplast OÜ, Estonia

Component name/ref GallaPlast Fittings D16-D110

Component manufacturer Gallaplast OÜ, Estonia

Batch number of product information not provided

Date of manufacture of product 5 February 2014

Description of sample grey, opaque, matt, pipe corner

Method of manufacture of sample injection moulding

Sampling procedure information not provided

Surface area of test piece 12432mm<sup>2</sup>

Number of articles constituting a test piece 2

Surface area of one article 6216mm<sup>2</sup>

Dimensions of test piece: ext./int. diameter/length: 24.68mm/15.14mm/37.49mm

Calibration mark of test containers 0.75 litres

Date of application 9 April 2014

Date of receipt of test samples 2 June 2014

Condition of samples on receipt satisfactory

Method of packaging plastic

Conditions of storage of the samples between receipt and testing

as instructed in BS6920-2.1: 2000:

clause 5.2

hot and cold water supply

Proposed use of the product

#### 2. **ODOUR AND FLAVOUR OF WATER**

Extraction temperature - 85°C

Date test commenced - 12 August 2014

Number of tasters in the taste panel – 3

#### Extract 1

#### (i) chlorine free test water:

Taster	Odour description	Flavour description	Flavour dilution number
1	nil	nil	<1
2	nil	nil	<1
3	nil	nil	<1

#### (ii) chlorinated test water:

Taster	Odour description	Flavour description	Flavour
			dilution number
1	woody	N/A	N/A
2	nil	N/A	N/A
3	rubber	N/A	N/A

## Extract 7 (final extract)

#### (ii) chlorinated test water:

Taster	Odour description	Flavour description	Flavour
			dilution number
1	nil	nil	<1
2	nil	nil	<1
3	nil	nil	<1

Comment - thus the sample of this product has been found to comply with the requirements of BS 6920: Part 1: clause 4 when extracted at 85°C.

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### 3. APPEARANCE OF WATER

Extraction temperature - 85°C

Date test commenced - 21 October 2014

#### Extract 1

	Colour	Turbidity
	(Hazen units)	(Formazine nephelometric units)
Test container (product)	<5	0.08
Blank	<5	0.06
Net Increase	nil	0.02

Comment - thus the sample of this product has been found to comply with the requirements of BS 6920: Part 1: clause 5 when extracted at 85°C.

## 4. GROWTH OF AQUATIC MICROORGANISMS

Date test commenced - 10 June 2014

Mean dissolved oxygen differences -

Test container (product)	-0.4mg/l
Negative reference (glass) sample	-0.5mg/l
Positive reference (wax) sample	6.3mg/l
Mean dissolved oxygen concentration of the negative control	7.7mg/l

Note - At the end of this test the test piece showed no changes in colour and appearance.

Comments - thus the sample of this product has been found to comply with the requirements of BS 6920: Part 1: clause 6.

## 5. THE EXTRACTION OF SUBSTANCES THAT MAY BE OF CONCERN TO PUBLIC HEALTH

Extraction temperature - 85°C

Date test commenced – 21 October 2014

Extracts were tested using African Green Monkey Cell Line (VERO ATCC CCL 81)

Extract	Growth of cell tissue (monolayer)		
Reagent blank	healthy, confluent		
Zinc Sulphate validation solution (cytotoxic)	cell death		
sample	healthy, confluent		

Comment - thus the sample of this product has been found to give a non-cytotoxic response and therefore it has been found to comply with the requirements of BS 6920: Part 1: clause 7 when extracted at 85°C.

### 6. THE EXTRACTION OF METALS

Extraction temperature - 85°C

Date test commenced – 21 October 2014

Number of extracts - 1

All analyses carried out at location A, Sunbury Technology Centre, on duplicate samples of the product as specified below

Aluminium, Antimony, Arsenic, Boron, Cadmium, Chromium, Iron, Lead, Manganese, Mercury, Nickel, Selenium: Inductively coupled plasma emission spectroscopy (ICP-MS)

**Extract 1** 

Metal	Expression of the results	Max. admissible	Reporting Limit	Concentration Final Extract		Determined Reagent
		concentration		l	II	Blanks
Aluminium	Al μg/L	200	20.0	< 20.0	< 20.0	< 20.0
Antimony	Sb μg/L	5	0.5	< 0.5	< 0.5	< 0.5
Arsenic	As μg/L	10	1.0	< 1.0	< 1.0	< 1.0
Barium	Ba μg/L	1000	100.0	< 100.0	< 100.0	<100.0
Cadmium	Cd μg/L	5	0.5	< 0.5	< 0.5	< 0.5
Chromium	Cr μg/L	50	5.0	< 5.0	< 5.0	< 5.0
Iron	Fe μg/L	200	20.0	< 20.0	< 20.0	< 20.0
Lead	Pb μg/L	25	1.0	1.49	1.64	< 1.0
Manganese	Mn μg/L	50	5.0	< 5.0	< 5.0	< 5.0
Mercury	Hg μg/L	1	0.1	< 0.1	< 0.1	< 0.1
Nickel	Ni μg/L	20	2.0	< 2.0	< 2.0	< 2.0
Selenium	Se μg/L	10	1.0	< 1.0	< 1.0	< 1.0

Comment - thus the samples of this product have been found to comply with the requirements of BS 6920: Part 1: clause 8 when extracted at 85°C.

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#### CONCLUSION

The sample of the product referred to in this report has been tested in accordance with the methods specified in BS 6920: Part 2: 2000 "Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water: Methods of test" (including High Temperature Tests in accordance with BS 6920: Part 3: 2000) and the requirements of the Water Regulations Advisory Scheme 'WRAS Materials Guidance, Version 2 dated 8 March 2013'.

This product has satisfied the criteria set out in BS 6920: Part 1: 2000 "Specification" and thus complies with the requirements of the Water Regulations Advisory Scheme Tests of Effect on Water Quality (BS 6920: 2000). It is suitable for use with hot water (up to 85°C) and cold water.

N.B The results specified in this report relate only to the sample of the product submitted for testing. Any changes in the nature or source of ingredients and the process of manufacture or application could affect the suitability of the product for use in contact with potable water.

Materials and products intended for use by a public water supply company in the preparation or conveyance of water may need to satisfy more comprehensive toxicological requirements as set specified by the Drinking Water Inspectorate. These additional requirements are necessary to ensure legal compliance with Regulation 31 of Water Supply (Water Quality) Regulations 2000.

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